Please insert the following heading at page 3, after line 24 of the specification as follows:

--DETAILED DESCRIPTION OF THE INVENTION--

In the Claims

Please cancel claims 1-6 without prejudice or disclaimer.

Please add new claims 7-14 as follows:

7. (New) A device for producing an extruded plastic pipe having a longitudinal axis and an outer surface defining an outer diameter, comprising:

a calibrating station comprising a first lamellae ring and a second lamellae ring, the first and second lamellae rings each comprising a plurality of lamellae and a plurality of adjustment arms, each adjustment arm being secured to a separate lamellae, the first lamellae ring being located at a first position along the longitudinal axis of the pipe, and the second lamellae ring being located at a second position along the longitudinal axis of the pipe and being spaced apart around the circumference of the pipe, the lamellae being individually adjustable radially relative to the outer surface of the pipe;

wherein contact between the outer surface of the pipe and the calibrating tools adjusts the outer diameter of the pipe.

8. (New) The device of claim 7, wherein the lamellae each comprise a contacting edge having a fixed contour corresponding to a largest possible outer diameter of the tube.

9. (New) The device of claim 7, wherein the adjustment of the lamellae by motorized means.

10. (New) The device of claim 7, wherein the adjustment of the lamellae takes place manually.

11. (New) The device of claim 7, wherein the lamellae of the first lamellae ring are spaced apart around a circumference of the pipe so as to have gaps between the lamellae.

12. (New) The device of claim 11, wherein the lamellae of the second lamellae ring are spaced apart around a circumference of the pipe, the lamellae of the second lamellae ring being positioned to align with the gaps between the lamellae of the first lamellae ring.

13. (New) The device of claim 12, wherein the lamellae of the first and second lamellae rings interlock in a mesh pattern.

14. (New) A device for producing an extruded plastic pipe having a longitudinal axis and an outer surface defining an outer diameter, comprising:

a calibrating station comprising adjustable calibrating tools, each calibrating tool comprising an arm and at least one roller secured to the arm, the at least one roller being configured to contact the outer surface of the pipe, the calibrating tools being individually radially adjustable to alter a position of the roller relative to the pipe.